

Mer-Krete™ 720 MarblePro

MULTI PURPOSE POLYMER MODIFIED PORTLAND CEMENT MEDIUM BED THIN-SET MORTAR

1. PRODUCT NAME

720 MarblePro

Multi Purpose Polymer Modified Portland Cement Medium Bed Thin-set Mortar

2. MANUFACTURER

Mer-Krete Systems
501 Van Ness Avenue
Torrance, CA 90501
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(800) 851-6303
www.merkrete.com

3. PRODUCT DESCRIPTION

BASIC USE

Mer-Krete 720 MarblePro is a professional grade polymer modified Portland cement Medium Bed thin-set mortar for installing ceramic tile and natural stone. It is used as thin as a thin-set mortar bed from 3/32" (2.4mm) to 3/4" (19.1mm) thickness after beat in. It is recommended for use in the thin-set installation method for absorptive, semi-vitreous and vitreous tile over properly prepared masonry, concrete, and cement backer board. In dry areas, it is suitable for gypsum board.

USES

720 MarblePro can be used as a thin-set mortar for natural stone and large ceramic tile for both walls and floors in interior and exterior applications. It is recommended for use in the thin-set installation method for absorptive, semi-vitreous, vitreous tile and natural stone tile over properly prepared masonry, concrete, cement backer board, and existing ceramic tile. In interior dry areas, it is suitable for gypsum board and plywood substrates. It is used as a thin-set mortar bed from 3/32" to 3/4" (2.4 to 19.1mm) thickness after the tiles have been properly beat in. **720 MarblePro** is suitable for both residential and commercial construction.

ADVANTAGES

Freeze thaw stable
Interior and exterior
Bonds to most surfaces
Excellent non-sag properties
Extended adjustability and open time
Available in both white and gray colors
Can be used as thick as 3/4" in a continuous layer
Exceeds ANSI A 118.4 for Latex Portland Cement Mortar.

SUITABLE SUBSTRATES

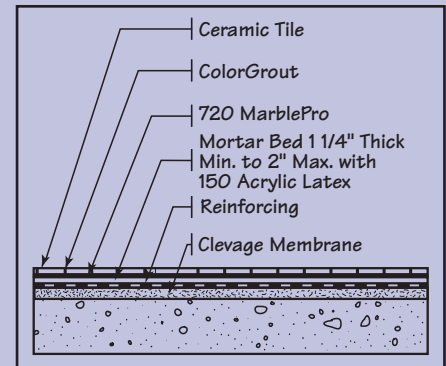
| | |
|------------------------|------------------|
| Concrete | Concrete Masonry |
| Cement Mortar Beds | Cement Plaster |
| Ceramic Tile and Stone | Brick Masonry |
| Cement Backer Board** | Cement Terrazzo |
| Gypsum Wallboard* | |

*Interior Use Only

** Consult cement backer board manufacturer for installation recommendations and to verify acceptability for exterior use.

LIMITATIONS

Do not use **720 MarblePro** below 40°F (4°C) or above 95°F (35°C). Use caution; do not allow mortar to freeze for the first 72 hours. Do not soak tiles previous to installation. **720 MarblePro** must not be used to apply over asphalt sheeting, vinyl covered wall board, Masonite®, cement asbestos board, metal, glass, plastic, or other unstable substrates. Improperly cured or wet



PHYSICAL & TECHNICAL DATA:

| | |
|---------------------------------|---------------|
| Adhesion in Shear: | (ANSI 118.4) |
| 7 Days | > 200 p.s.i. |
| 28 Days | > 250 p.s.i. |
| Compressive Strength: | > 3000 p.s.i. |
| (28 Day) | |
| Linear Shrinkage: | None |
| Water Absorption: | < 7% |
| Temperature Sensitivity: | |
| Low Range | 50°F |
| High Range | 100°F |

TECHNICAL ASSISTANCE:

Specification assistance is highly recommended prior to a proposed installation. Contact any Mer-Krete technical representative for recommendations over existing substrates or problem areas.



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For the latest and most current product information, make sure to visit our website at: www.merkrete.com

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plywood, particle board or strip wood are not suitable substrates. Installations that will be continually wet like swimming pools, fountains and gang showers, the completed installation should be cured a minimum of 14 days and allowed to dry before exposure to water. When using **720 MarblePro** on large stone or ceramic tiles do not exceed 5 pounds per square foot. For white or light colored marbles use **720 MarblePro** White mortar. Some dimensional stone tile like green and red marbles may warp when installed with water based setting materials. These water sensitive stone tiles should be installed with **Mer-Krete ProEpoxy**. For use of **720 MarblePro** over additional substrates or situations not mentioned in these instructions, contact Mer-Krete's Technical department.

4. TECHNICAL DATA

APPLICABLE STANDARDS

Mer-Krete's 720 MarblePro meets or exceeds industry requirements ANSI A118.4 for Latex Portland Cement Mortar. CTIOA tested Material. Follow ANSI A108.5 for installation.

COLORS

Gray and White

PACKAGING

50 lbs. (22.7 kg.) bag

5. INSTALLATION

SURFACE PREPARATION

All surfaces must be between 40°F (4°C) to 95°F (35°C) and structurally sound (deflection not to exceed 1/360 of the span), dry clean and free from oil, grease, wax, paint, old adhesives, sealers and curing compounds. Any contaminates which inhibit proper bond must be removed. Substrate preparation should be completed following ANSI A108 AN-2 "General Requirements for Sub-surfaces". All substrates should be plumb and true, surface deviation should not exceed 1/4" in 10'. Patching, leveling or areas requiring a mortar bed should be prepared using Mer-Krete's Underlayments. Movement (Expansion) joints should be provided to comply with TCA method EJ 171.

Cement Substrates

All concrete substrates should be cured a minimum of 28 days. Smooth steel troweled floors should be roughed up using mechanical chipping, scraping or shot blasting. Dampen porous or dry concrete previous to installation of tile. Do not leave puddles or standing water.

Cement Backer Board

Follow cement board manufacturer's instructions.

MIXING

In a clean container, add approximately 5 quarts (4.7 liters) of clean potable water. Then add the contents of the 50 lb. (22.7 kg) **720 MarblePro** mortar. Mix thoroughly by hand or with a slow speed mixer to a smooth, thick, trowelable consistency. Allow mortar to slake for approximately 15 minutes, and then remix before using. Remix without adding additional water or powder. Mortar consistency shall be such that when applied with the recommended notched trowel to the substrate, the ridges formed in the mortar do not flow or slump. During use, stir mortar mix occasionally. Do not temper with additional water. Do not add latex liquid to **720 MarblePro**.

APPLICATION

Apply mortar to the substrate with the flat side of the trowel, with enough pressure to firmly work into the surface. With a notched trowel, immediately follow with a heavier coat of material using the appropriate trowel and enough mortar to provide 100% coverage to the back of the tile. Some extruded or lug back tiles back-buttering of tiles may be required. Do not spread more mortar than can be covered in 20 minutes or before the mortar skins over. It is advised that during the installation, remove a tile to insure the mortar has not skinned over and check the tile and substrate mortar coverage. Comb the mortar using an appropriate notched trowel in one direction. Place tiles in mortar, slide back and forth perpendicular to the ridges (NTCA "Trowel and Error"

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method) to insure proper coverage. Do not adjust tiles set in mortar after 15 minutes.

CLEANING

Water is all that is needed to remove any uncured mortar from tiles, tools and equipment.

6. AVAILABILITY

Mer-Krete 720 MarblePro is available at leading tile houses and construction distributors. Contact Mer-Krete for the name of the nearest dealer.

7. WARRANTY

5 year, 10 year and Limited Lifetime warranties are available. Contact Mer-Krete technical department for specific warranty information. Mer-Krete Systems warrants that this product meets applicable ANSI standards in force at the time of manufacture. Mer-Krete will replace any product which proves defective due to quality of ingredients used or due to the manufacturing process itself. The warranty shall apply only if the product is installed and used strictly in accordance with applicable industry standards, specifications, and instructions provided by Mer-Krete. Mer-Krete shall not be liable for misapplication, misuse or abuse of the product, application or other event outside of its control. Replacement of defective product or, at Mer-Krete's option, refund of the price of product of any defective item shall be the buyer's sole remedy under this warranty. Mer-Krete shall in no event be liable for any damages in excess of the purchase price of the defective product. MER-KRETE SHALL IN NO EVENT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES.

This warranty constitutes the sole and exclusive warranty given by Mer-Krete Systems in connection with this product, and Mer-Krete Systems has authorized no person to make or give any other warranties, or representations, oral or written, on its behalf. IN PARTICULAR, THERE ARE NO IMPLIED WARRANTIES, INCLUDING WITHOUT EXCEPTION, WARRANTIES, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No modification of this warranty in favor of any buyer shall be valid unless given in writing and signed by an officer of Mer-Krete Systems.

8. MAINTENANCE

None required, but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

9. TECHNICAL SERVICES

Mer-Krete Systems maintains technical field representatives available throughout the country. Call (800) 851-6303 for the nearest representative.

10. FILING SYSTEMS

Mer-Krete Architectural Product Catalog and CD Rom.
www.merkrete.com

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